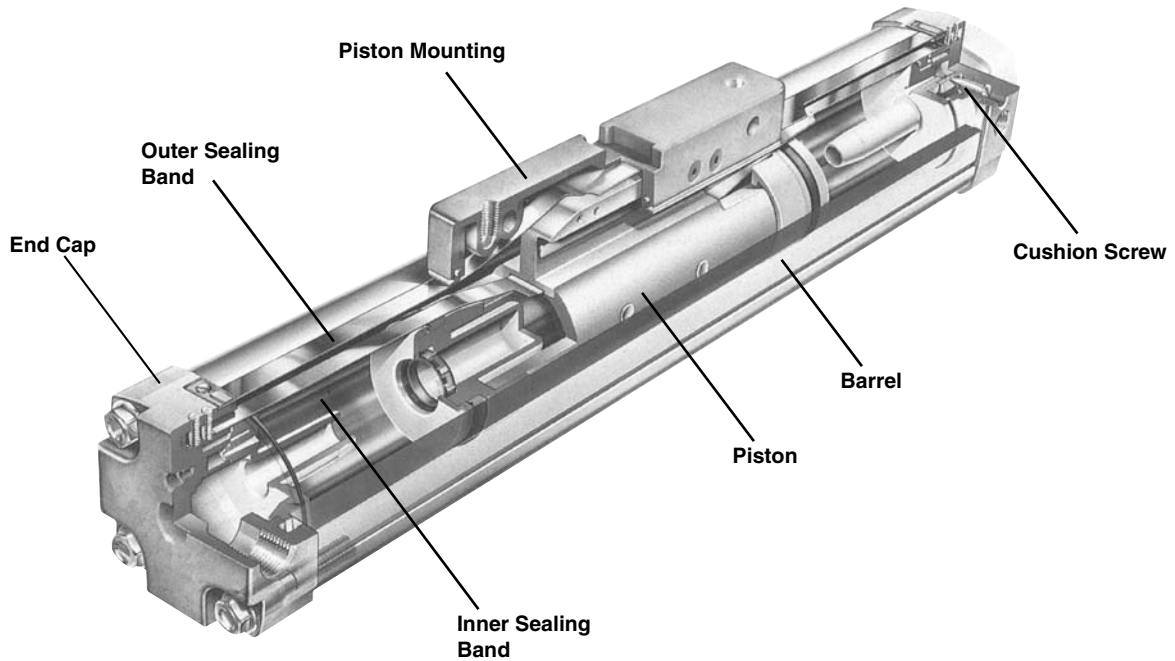


General Information	Page
- The Origa Principle	2
- Benefits	3
- Ordering Procedure	4
Application Data	
- Circuit Configurations.....	5
- Applications.....	6
Technical Data	
- Six Unique Advantages.....	7
- Product Range	8
- Technical Summary.....	9-10
- Loading Diagrams.....	11
Series 2002 Basic Design	
- Series 2002 Basic Cylinder.....	12
- Piston Mountings	13-14
- Dimensions	15-16
- Cylinder Mountings	17-18
Series 2002 Joint Clamp	
- Series 2002 Joint Clamp.....	19
- Piston Mountings	20
- Dimensions	21
- Cylinder Mountings	22
Series P120 Basic Design	
- Series P120	23
- Piston Mountings	24
- Dimensions	25
- Cylinder Mountings	26
Magnetic Switches.....	27-29
Spare Parts	
- Series 2002.....	30-33
- Series P120	34-39
Service Packs.....	40
Safety Guide.....	42-43
Offer of Sale	44

The ORIGA Principle



Features

1. The cylinder barrel of extruded anodized aluminum has a slot along its entire length. To provide rigidity the bore is eccentric to the outside diameter.
2. A flexible hardened stainless steel inner band running the entire length of the bore and passing through the piston provides a near-zero-leakage metal to metal seal. An outer band of the same material acts as a cover over the slot preventing foreign particles from entering into the cylinders interior.
3. The aluminum piston is fitted with synthetic bearing rings. The power transmission outward takes place through a positive, physical connection through the slot to the external piston mounting. This solid guide permits the acceptance of external forces and moments and minimizes frictional losses.
4. The extensive experience in the development and production of rodless cylinders, as well as the use of high quality components and materials, ensure a very serviceable design lending itself to high operating safety and optimum performance.
5. This unique design, using only 4 main components, makes ORIGA cylinders reliable in operation and simple to maintain, providing long trouble free service.
6. ORIGA is the specialist in the rodless cylinder field. ORIGA has the largest range of bore diameters and can offer the longest stroke lengths with application oriented accessories for cost effective designs. ORIGA has experience in all conceivable areas of industry, attributable to the thousands of applications in which ORIGA rodless cylinders are used.

Technical Benefits

Design Options

Parker ORIGA cylinders can be supplied as a basic model, or as a basic model with external guides depending on the application requirements.

Cylinder Mountings

Various types of piston mounting are available including one which allows the cylinder to be inverted under adverse operating conditions thus protecting the sealing bands. End mounting brackets and midsection supports are also available.

Operating Pressure

Max. 120 P.S.I.

End Of Stroke Cushioning

Adjustable cushioning is provided as standard and ensures the piston stops smoothly, even at high speeds.

Oil Free Operation

The Parker ORIGA permanent lubricating grease eliminates the need for regular oil mist lubrication and provides long service life. Cylinders can be used in applications where maximum cleanliness is required. (e.g. electronics pharmaceutical and food processing industries).

Slow Speed Applications

The construction of the Parker ORIGA rodless cylinder allows for a low friction characteristic permitting extremely slow traversing speeds. For speeds below 4 inches / second we recommend that Parker ORIGA "slow speed" lubrication is specified.

Temperature Range/Piston Speed

Standard Buna-N seals are suitable for temperatures from 15°F to +175°F. Viton seals are required for higher temperatures as well as for use when piston speeds exceed 5 ft./sec. Please contact the Parker ORIGA Technical Department if the required operating temperature is above 175°F.

Magnetic Pistons

All Series 2002 cylinders are supplied as standard with magnetic pistons for proximity switch actuation.

Proximity Switches

Magnetically operated Hall Effect switches (IS) or Reed switches (RS) are available to sense piston position at any point over the entire stroke length.

Corrosive Environments

All screws are plated. In extreme applications stainless steel can be supplied. Special aluminum coatings are available for added protection against chemical or caustic wash down of equipment or in environments where corrosive gases are present.

Cylinder Loading

Values are based on shock-free duty and should not be exceeded during piston acceleration.

Note:

Seal life can be significantly influenced by extremes of speed, load and temperature which exceed the approved limits. Contact the Parker ORIGA Technical Department for assistance with special applications.

All specifications are subject to change without notice.

Ordering Procedure

Series 2002

Cylinder Bore Size: _____

16, 25, 32, 40 or 50

Configuration: _____

- = Single Cylinder
 J = Joint Clamp Unit
 C=Clean Room Cylinder

Piston Quantity: _____

20 = Single Piston
 22 = Double Piston

End Cap Cushion Placement: _____

20 = Standard Cushion Location (21 for 50mm)
 30 = Cushion at Rear of Cap (31 for 50mm)

Note: Rear cushions are available on Ø25mm - Ø50mm only.

*Note: When entering total stroke length for 2220/2230 (double piston) cylinders be sure to first add the „CL“ distance to the actual, effective stroke length. Enter this total in the cylinder part number. Follow the same procedure for pricing.

32-2020/20X50-B-M

Prelube Specification (optional):

M = Standard
 C = Cleanroom
 F = Food Grade
 S = Slow Speed

Seal Type:

B = Buna
 V = Viton

***Stroke Length:**

Enter metric strokes followed by "mm" (i.e. 200mm)

Piston Mounting Type:

20 = Standard Mount
 25 = Floating Mount
 30 = Inverted Mount
 35 = Inverted Floating Mount
 For Joint Clamp Cylinders:
 24 = Platform Mount
 34 = Inverted Platform Mount

Series P120

Cylinder Series P120 _____

Cylinder Bore Size: _____

4 = 40mm
 6 = 63mm
 8 = 80mm

Piston/Mount Configuration: _____

Short Piston	Long Piston
S/20 = Standard Mount	L/26 = Standard Mount
S/22 = Platform Mount	L/28 = Platform Mount
S/25 = Floating Mount	L/36 = Inverted Mount
S/30 = Inverted Mount	L/38 = Inverted Platform Mount
S/32 = Inverted Platform Mount	
S/35 = Inverted Floating Mount	

P124-S/20X50-B-M

Prelube Specification (optional):

M = Standard
 C = Cleanroom
 F = Food Grade
 S = Slow Speed

Seal Type:

B = Buna
 V = Viton

Stroke Length:

Enter metric strokes followed by "mm" (i.e. 200mm)

Service Packs

Series 2002

SP32R-B-1 X S

Service Pack _____
 Bore Size = 25, 32, 40, 50 _____
 B = Buna-N, V = Viton _____
 1 = Single Piston _____
 2 = Double Piston _____
 Enter Stroke Length _____

Series P120

SP124-B-S X S

Service Pack _____
 Bore Size: 124 = 40mm, 126 = 63mm, 128 = 80mm _____
 B = Buna-N, V = Viton _____
 S = Short Piston _____
 L = Long Piston _____
 Enter Stroke Length _____